MasterXRF® Inline Solution Analyzer

The X-Ray Sensor MasterXRF® instrument is an X-ray fluorescence spectrometer for the inline analysis of plating solutions in the electroplating industry. It is the ideal instrument for industrial process control, improving product quality, and saving money.

The instrument allows for the continuous, fully automatic monitoring of metal concentration in plating baths such as alkaline or acidic ZnNi, Cr and Co passivation solutions, as well as elemental Cr, Fe,Ni, Cu, Zn, Pd, Ag, Sn and Au. Up to four separate plating lines can be measured sequentially with the option to set up individual measurement programs for each line.

The solution can be pumped directly from the plating tank that connects to the instrument's measurement tubing. This unique design eliminates the need for a specific solution measuring cell or a manifold assembly requiring flushing or cleaning of the solution lines. The instrument is virtually maintenance free and operates through an easy-to-use, touch screen interface. Quantification is accomplished utilizing a state-of-theart fundamental parameter (FP) software.





Contact Information



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Technical Specifications



Element range Chlorine (Cl, 17) to Uranium (U, 92)

(up to 55 elements simultaneously)

Design Fully enclosed X-ray system with mechanical positioning

mechanism for up to 4 measurement positions

Dimensions

External Dimensions Instrument only: $400 \times 490 \times 170 \text{ mm}$ (15.7 x 19.3 x 6.7 in)

W x H x T Instrument + Enclosure : 800 x 1000 x 300 (31.5 x 39.4 x 11.8)

Weight 14 kg (31 lb) + 39 Kg (86 lb) enclosure

X-ray Source and Detection

X-ray tube Low Power X-ray tube 4W with Rh or W target

High voltage Three settings: 30 kV; 40 kV; 50 kV

Primary filter Changeable: Al 250 µm; Al 500 µm Al 750 µm

Collimator 1 or 2 mm Ø

X-ray detector Silicon-drift-detector (SDD)

Detector area 20 mm²

Detector resolution FWHM < 130 eV (at Mn-Kα)

Electrical and Environmental data

Power supply AC 100-240 V 50 -60 Hz

Power consumption ≤ 70 VA

Environmental conditions

Operating temperature 10°C - 50°C (50°F - 104°F)

Storage temperature 0°C - 50°C (32°F - 122°F)

Standards

CE approval EN 61010, EN 61326

X-ray standards DIN EN ISO 3497, ASTM B 568

Approval Individual acceptance approval per §12 StrlSchG

(German radiation ordinance) Complies to US Standard ANSI/HPS N43.3 Radiation Safety for X-ray diffraction and fluorescence

analysis equipment